



# ILLUSTRATED PARTS BREAKDOWN

Models K-1, K-2, K-3, K-4

## Parts Description

Item	Description	Cylinder Model	Part No.	Qty.
1	Bracket	K-1	670022	1
		K-2, K-3 & K-4	670042	1
2	Joint	K-1	670051	1
		K-2, K-3 & K-4	670061	1
3	Pivot Pin	K-1	670077	4
		K-2, K-3 & K-4	670087	4
4	Screw	K-1	240137	4
		K-2, K-3 & K-4	240227	4
5	Spacer	K-1	540177	4
		K-2, K-3 & K-4	540187	4
6	Bracket	K-1	670012	1
		K-2, K-3 & K-4	670032	1
7*	Rod Wiper	K-1 & K-2	700088	2
		K-3, K-4	700078	2
8*	Backup-Ring	K-1 & K-2	252210	2
		K-3, K-4	252212	2
9*	O-Ring	K-1 & K-2	211210	2
		K-3, K-4	211212	2
10	Cylinder End	K-1	560281	2
		K-2	560301	2
		K-3, K-4	560291	2
11*	O-Ring	K-1	211028	2
		K-2	211030	2
		K-3, K-4	211032	2
12	Tie Rod	K-1	420271	4
		K-2 & K-3	420281	4
		K-4	420311	4
13	Cylinder Tube	K-1	500191	1
		K-2	500211	1
		K-3	500181	1
		K-4	500251	1
14	Nut	K-1	270051	4
		K-2, K-3 & K-4	270011	4

Item	Description	Cylinder Model	Part No.	Qty.
15	Rod Assembly	K-1	550390	1
		K-2	550420	1
		K-3	550410	1
		K-4	550460	1
16*	Back-up Ring	K-1	252125	2
		K-2	252222	2
		K-3, K-4	252224	2
17*	O-Ring	K-1	211125	1
		K-2	211222	1
		K-3, K-4	211224	1
18	Nut	All	270117	1
19	Ball Joint	K-1, K-2 & K-3, K-4 "B"	670220	1
20	Clevis	K-1 "C"	680261	1
		K-2 "C"	680251	1
		K-3, K-4 "C"	680201	1
21	Pin	K-1 "C"	680097	1
		K-2 "C"	680047	1
		K-3, K-4 "C"	680067	1
22	Cotter Pin	K-1, K-2 & K-3, K-4 "C"	290207	2

\* Incorporated in Hynautic Seal Kits No. KS-11 for K-1, KS-12 for K-2 and KS-13 for K-3, K-4.

Note A: Clean and secure with "Loctite 680." Apply 32-34 ft. lbs. torque for model K-1, 60-63 ft. lbs. torque for models K-2, K-3 and K-4.

Note B: Clean and secure with "Loctite 680" to thread area. Apply 40-45 ft. lbs. torque.

Note C: Clean and apply 75-78 in. lbs. torque for model K-1, 160-165 in. lbs. for models K-2, K-3 and K-4.



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