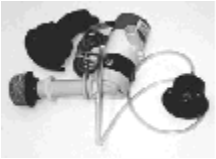
RECIRCULATING KIT INSTALLATION



1. Pump must be tilted at a 45° angle on completed installation so all air can escape upwards.
2. Drill a 1 1/16" hole for the pump base.
3. Measure and cut off excess threads. Leave enough length to attach strainer. Insert pump and tighten.
4 Drill a 1⅞" hole higher than the pump outlet and instal the Directional Discharge provided. Use a waterproof sealant and tighten.
5. Install a smooth vinyl hose (not provided) beween Directional Discharge and pump. Hose I.D. is ¾" for KA700RK, and 1⅛" for KA1100RK.